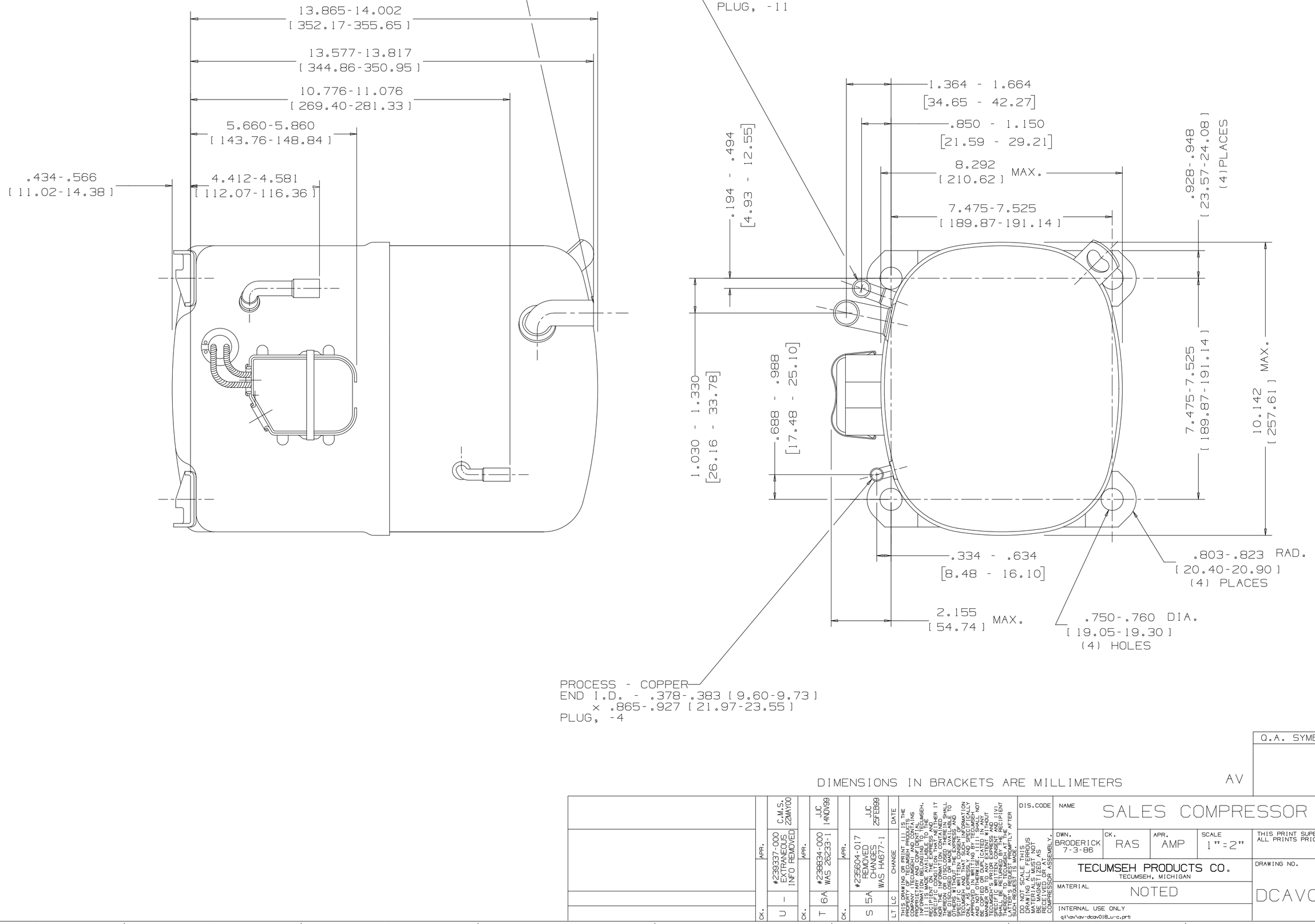
DRAWING NO.
DCAV018

SUCTION - COPPER
END I.D. - .753-.758 [19.13-19.25]
× .687 MIN. [17.45 MIN.]
PLUG, -9

DISCHARGE - COPPER
END I.D. - .503-.508 [12.78-12.90]
× .855 MIN. [21.72 MIN.]
PLUG, -11



PROCESS - COPPER
END I.D. - .378-.383 [9.60-9.73]
× .865-.927 [21.97-23.55]
PLUG, -4

DIMENSIONS IN BRACKETS ARE MILLIMETERS

AV

Q.A. SYMBOLS

	APR.	CHANGE	DATE
	C.M.S. 22MAY00	#239337-000 EXTRANEOUS INFO REMOVED	
CK. U	APR.		
	JJC 14NOV99	#239834-000 WAS 26233-1	
CK. T	APR.		
	JJC 25FEB99	#235604-017 REMOVED CHANGES WAS HA677-1	
CK. S	APR.		

LT LC

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DWN.	CK.	APR.	SCALE	THIS PRINT SUPERSEDES ALL PRINTS PRIOR TO
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TECUMSEH, MICHIGAN

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DRAWING NO. DCAV018